Hilltop Garment Factory

Blue Repellent Gowns

Materials

- Non-Woven, Blue Repellent Treated SMS
- White 40# Thread
Machines Required

- KM Cloth Cutter
- Segal Button hole Machine
- Juki 6700 Serging Machine Edward
Process
Cutting Table

- Draw Pattern on cloth and set to the side. Pattern Size 81” by 60”.
- Roll Blue Repellent Treated Material out on the cutting table - place drawn pattern on top and cut.
- Cut Neck out with scissors
Juki 6700 Serging Machine

- Using the Blue Repellent, serge the arms of the gown closed.
Folding and Packaging

• Gowns are then taken to folding table and nipped of loose thread.
• Packaged 5 per bag, 25 bags, 200 per box.
Finished Gown

Credits: Texas Prison Industries -
https://www.tdcj.texas.gov/divisions/mal/index.html